

WELUXIA

A dynamic splash of water with numerous bubbles and droplets, rendered in a light blue color against a darker blue background. A brown circle is superimposed over the center of the splash.

vivo spa®

OUTDOOR  
**WHIRLPOOLS**

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*Welcome!*

*vivo spa® has fully dedicated itself to the world of moving water. With a lot of passion for you and your well-being. We would like to thank you for your interest and wish you great joy and inspiration with this catalogue.*

*Best wellness-wishes*

*vivo spa®*











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# Philosophy

*„Time we take for ourselves is time giving us something in return.“*

Ernst Ferstl

*Taking time for yourself. Taking a deep breath. Leaning back. Arriving.*

*Moments of calmness are so valuable and yet rarely facilitated. Moments in which the here and now is more important than anything else. No questions being asked, no doubts arising, no compromises being made. Giving oneself the best possible treatment.*

*We are truly convinced that these aspects are the key for long-lasting wellbeing. It is our philosophy and our passion to support you in the best way possible. Cordially, we would like to invite you. Enjoy your time. You deserve it.*



# Celebrate Life!

PAUSE FOR A MOMENT. BREATHE DEEPLY. GIVE YOURSELF A SMILE. FEEL MOMENTS OF INNER GRATITUDE AND PURE JOY ARISE. CELEBRATE LIFE. CELEBRATE YOUR PERSONAL VIVO SPA® MOMENT!

*It has never been so easy to enjoy yourself! Enjoy wonderful wellness moments – alone or with your loved ones. A vivo spa® whirlpool invites you to forget the world around you. Surrender to the moment, arrive and enjoy. Celebrate life.*

*We celebrate with you and do everything to give you a unique time to feel good and relaxed. With a vivo spa® whirlpool you get affordable luxury without missing out on anything. Simply feel good. Create your personal vivo spa® moment!*





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# Design & Function

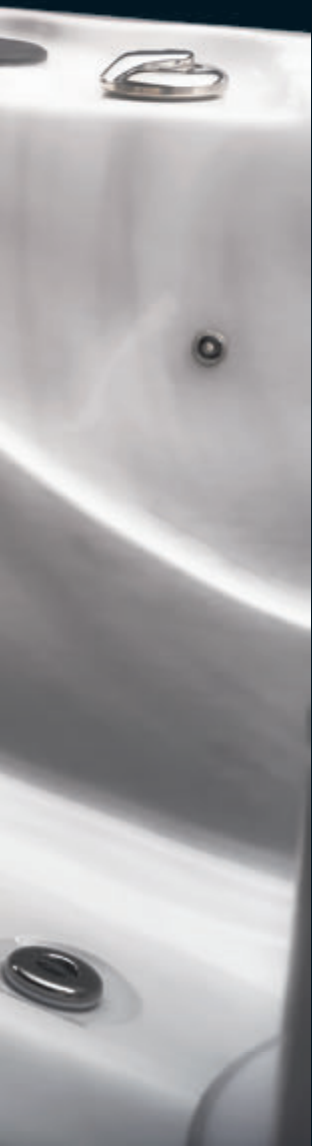
OUTER AND INNER AREAS COMBINED TO HARMONIOUS UNITY. AESTHETIC ASPECTS SENSUALLY COMBINED WITH INNOVATIVE TECHNOLOGY – INTUITIVE TO USE. ALL THIS DEFINES A REAL VIVO SPA®.

*Exclusive design meets innovative technologies. This synergy enables us to seamlessly combine ergonomic aspects, usability and functionality with aesthetic and timeless shapes. Meticulously thought-out details, optimally aligned jets and comfortable seats and loungers: all these aspects make a real vivo spa® outdoor whirlpool so unique.*

*As an extraordinary eye-catcher, a vivo spa® outdoor*

*whirlpool transforms your home into an individual spa with many possibilities to arrange your outdoor whirlpool experience the way you like it best.*

*You can fully dedicate yourself to what is most important: Enjoy without compromise, forget daily stress around you and simply relish the moment.*



## MINIMALISTIC, CLEAR, TIMELESS.

*Contoured lines in an elegant edge design, combined with gently flowing, soft curves create a sensually striking look with high recognition value.*







*The interior design of vivo spa® whirlpools is created with great care and is still formed by hand on the clay model.*

*With great passion for every detail we repeatedly dedicate ourselves again and again to the challenge of redefining well-being. Therefore we can provide the best possible vivo spa® experience.*

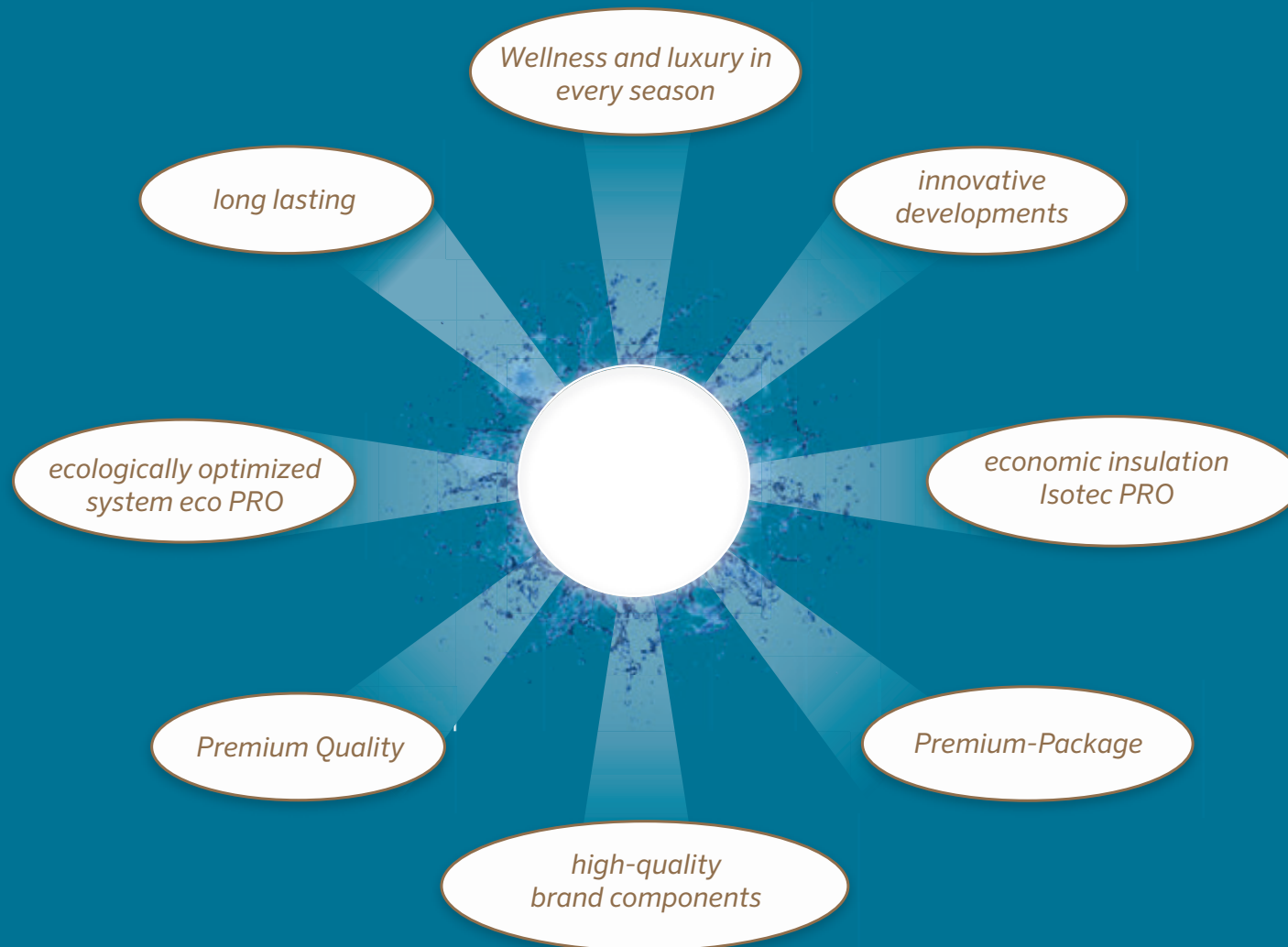






# *The vivo spa<sup>®</sup> Claim*

AS A WELLNESS AFICIONADO WITH HIGHEST DEMANDS, YOU ARE IN THE RIGHT PLACE. FOR YOU, WE CREATE THE BEST POSSIBLE WELLNESS EXPERIENCE – SUSTAINABLE, DURABLE AND LUXURIOUS AT THE SAME TIME.





# Features

*Finally have some time for yourself – leave your daily life behind and step into your own vivo spa®. Finally let your demanding everyday life go, come to rest, relax.*

*To help you enjoy this wonderful feeling even more, our goal is to provide you with the best possible outdoor whirlpool experience. We know that this can only work if comfort, aesthetics and functionality are sensibly combined – and this is exactly where we start with our unique comfort concept. We wish you the very best relaxation.*





► *precisely adjustable, timeless elegant: our premium stainless steel controllers*



**ComfortLINE<sup>+</sup>**

► *sink in and enjoy: best comfort with our ComfortLINE<sup>+</sup> pillows*





*In the dark, your vivo spa® literally starts to glow: the pleasant ambient light Luminate COLOR creates a cosy evening atmosphere. Our illuminated handle is the practical as well as the optical highlight and always in reach of your lounge.\* Our illuminated AmbiFALL+ waterfall will also enchant you: it looks tremendously beautiful and the water flow can be adjusted smoothly. If desired, it can even massage your neck and shoulders in a pleasant way\*.*

*Our noble beverage holders perfectly round off the feel-good atmosphere. Your drink is pleasantly illuminated from below and is always comfortably to reach\*.*



## **Luminate** COLOR

► illuminated handle

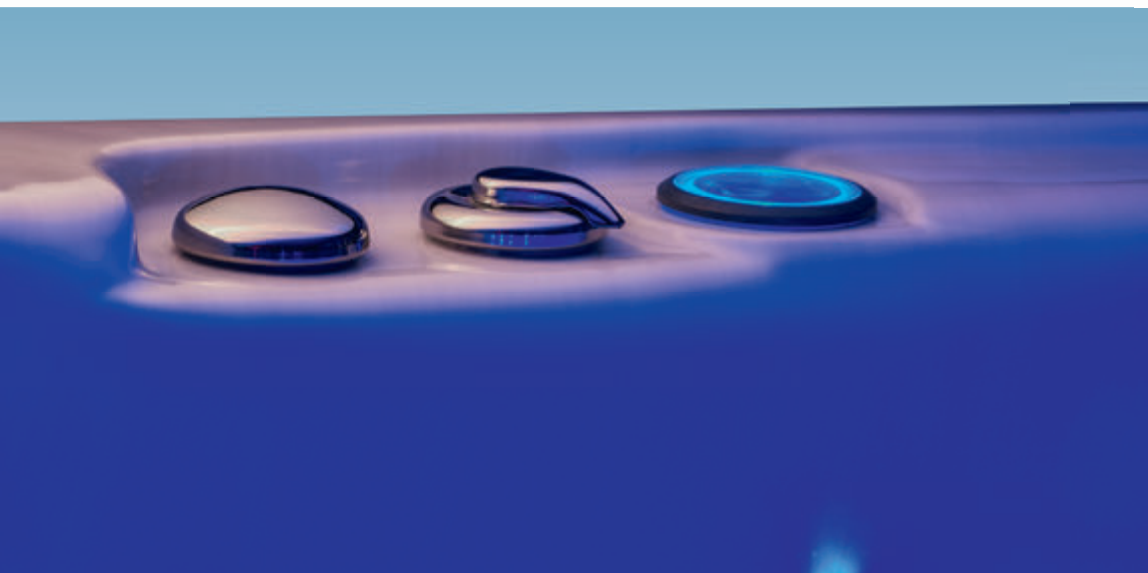






**AmbiFALL<sup>+</sup>**

► beautiful and relaxing at the same time: our illuminated AmbiFALL<sup>+</sup> waterfall with massage effect



► elegant and practical: our illuminated beverage holder elegantly combines both – for your health!

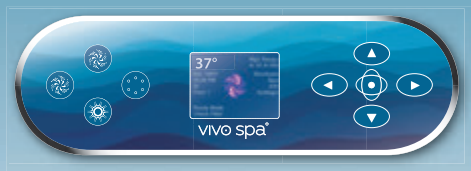




# Controls

SIMPLE AND INTUITIVE TO USE. EXTENSIVELY DEVELOPED, PRECISELY ADAPTED: WITH OUR SPA CONTROL PRO SYSTEM YOU CAN CONTROL YOUR OUTDOOR WHIRLPOOL WITH PLEASURE.

 **SPAControl** PRO



LCD-version



touchpanel-version



included in our  
Premium-Package

So that you can fully dedicate yourself to relaxation in your vivo spa®, we have implemented SPA Control PRO, a control concept that can be operated intuitively and supports you quickly and easily with its intelligent control options.

## overview of important functions



▶ WLAN / WiFi



▶ temperature



▶ blower



▶ DrivePro jets



▶ LuminateColor Light



▶ cleaning



▶ notifications



▶ child safety lock





# Hydrotherapy



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*"LEARN ABOUT THE WATER PROPERLY, AND IT WILL ALWAYS BE A FRIEND TO RELY ON."*

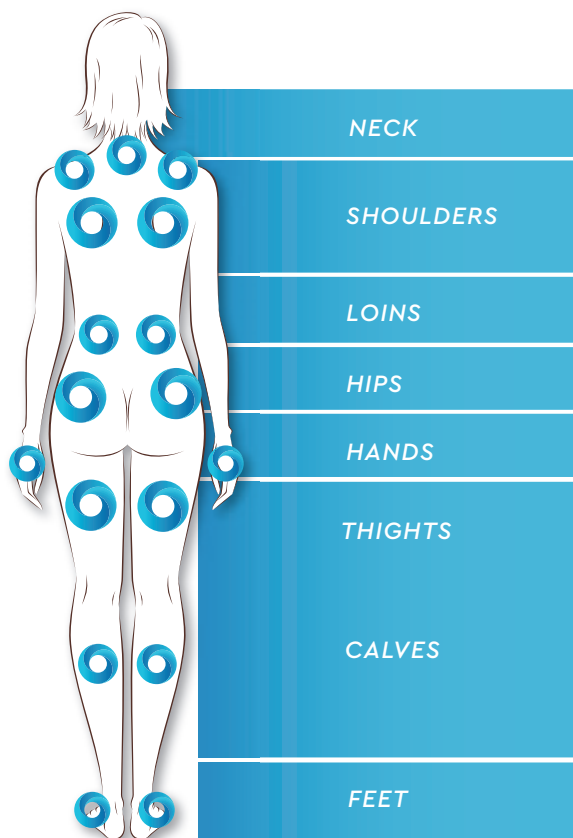
SEBASTIAN KNEIPP



*The diversity of water fascinates us again and again. It is life-giving and provides vitality, can be gentle and powerful at the same time. Water can also convey security and comforting warmth. And because of this combination water becomes a unique massage medium. Whether stimulatingly rotating to loosen muscle groups, intensively targeted to relieve specific tensions or gently pulsating to harmonize the entire body – the possibilities of relaxation*

*and regeneration with water are manifold. The same goes for the positive effects on your physical and mental well-being: hydrotherapy has been proven to lower blood pressure and muscle tonus, relieve joints and muscles and also contributes to inner serenity. In this sense: We wish you a lot of joy and pleasure while bathing in your new vivo spa® outdoor whirlpool!*





## EFFICACY SPECTRUM *Hydromassage*

### **BENEFITS** for the *body*

- ▶ releases tensions
- ▶ increased freedom of movement in the water
- ▶ relaxes and relieves of the entire musculoskeletal system and mobility apparatus
- ▶ reduces of the tonus in connective tissues and muscles
- ▶ supports mobility of joints and body
- ▶ activates metabolism and stimulates blood circulation in connective tissue and fascia
- ▶ regeneration after physical exertion and exhaustion

### **BENEFITS** for the *mind*

Regeneration after mental effort and exhaustion.

- ▶ improvement of the general well-being
- ▶ calming of the autonomic nervous system
- ▶ reduction of stress
- ▶ relief of nervous complaints
- ▶ sleep-inducing when used before bedtime







# Massage Jets



DEVELOPED FOR COMPLETE RELAXATION. INDIVIDUALLY ADJUSTABLE. OPTIMIZED FOR EVERY BODY ZONE.



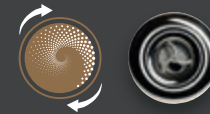
## DrivePro Air Jet

*Perfectly suitable for aromatherapy and a bubbling effect.*



## DrivePro SX Spin Jet

*Gently pulsating. Perfectly convenient for smaller areas such as shoulders, wrists and hands.*



## DrivePro SX Rotational Jet



*Invigorating rotating effects. Specially developed for smaller muscles.*



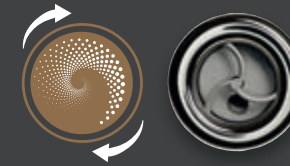
## DrivePro SX S-Rotate Jet

*Rotating movements for a relaxing hydrotherapy. Sparkling effect.*



## DrivePro SX Direct Jet

*Intense and individually adjustable. A spot massage to ease muscle tension.*



## DrivePro MX Rotational Jet



*Unique rotating massage. Pleasantly stimulating effect on shoulders, back, calves and feet.*



## DrivePro LX M-Intense Jet

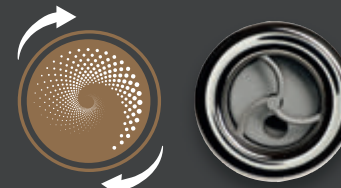


*Spiral movements with an increased air- and waterflow. Massaging and invigorating effect.*



## DrivePro LX Direct Jet

*Powerful and focused. Individually adjustable deep relaxation for tired muscles.*



## DrivePro LX Rotational Jet



*Unique rotating massage. Intense hydrotherapy for shoulders, back, calves and feet.*



# Massage Jets



OUR SPIRAL MASSAGE EFFECT WITH DEPTH EFFECT PROVIDES AN INCOMPARABLE MASSAGE RESULT.



**3DPRO Single** For medium-sized muscles and reflex zones.



**3DPRO Double** For larger areas of muscles and body.

*Massage effects with a spiral structure are perceived as particularly pleasant and deeply effective.*

*For this reason, we have equipped selected DrivePro jets with specially developed 3D PRO flow technology for a hydromassage with the greatest possible lasting effect.*

# Ergonomy

The shape of a vivo spa® whirlpool is created in complex processes by hand on the clay model. A team of experts, consisting of scientists and orthopaedic surgeons, takes care of the ergonomically comfortable seating and lying surfaces to provide you with the best possible whole-body therapy. Every single model is characterized by individual massage places and a great feeling of space.





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# Ecology & Efficiency

OUR ECO PRO SYSTEM GUARANTEES OPTIMALLY COORDINATED COMPONENTS AND THUS AN ECOLOGICALLY SUSTAINABLE CONCEPT - FOR AN ENERGY AND RESOURCE-SAVING SPA EXPERIENCE.



► The sophisticated insulation of your vivo spa® outdoor whirlpool reduces heat loss to a minimum and ensures a pleasantly warm whirlpool experience even at low temperatures.



- integrated M8 Green Technology ensures maximum energy saving
- improved corrosion resistance
- patented software system for intelligent heating
- durable and reliable



► Our specially developed water management system WaterVILT PRO ensures efficient cleaning of the water. Advantages: Water saving due to reduced exchange intervals of the water, reduced addition of water additives, no addition of chlorine necessary.



► Powerful and economical at the same time: With our massage pump, we have achieved a high degree of efficiency while reducing energy costs.



► The advanced control system SPA Control PRO minimizes energy consumption and increases the durability of the technical components in one go.



► The effective and energy-saving circulation pump with CircPump PRO technology ensures a smooth and continuous pumping performance with high energy efficiency.









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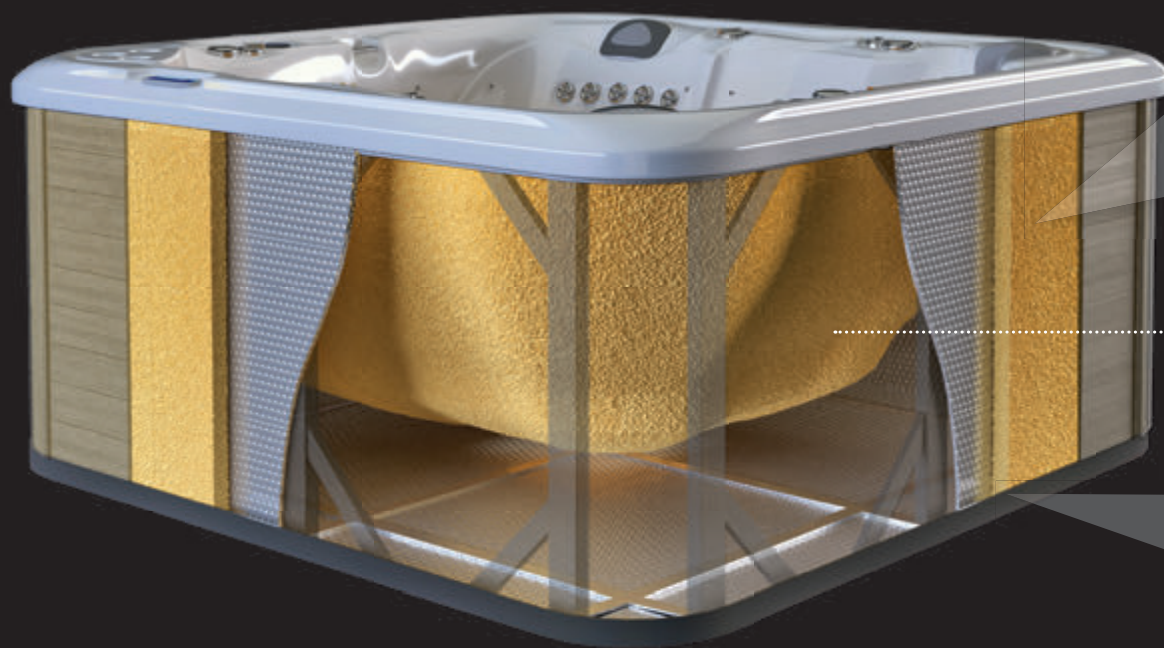
*„Life is mastered  
with a smile.“*

*Wisdom from the Far East*

# Insulation



THE ISOTEC<sup>PRO</sup> INSULATION ENSURES THE BEST POSSIBLE ENERGY BALANCE.



## 3-LAYER EXTERNAL INSULATION

skirting

Polymer foam  
(cold insulation)

high-quality aluminium  
insulation (heat reflection)

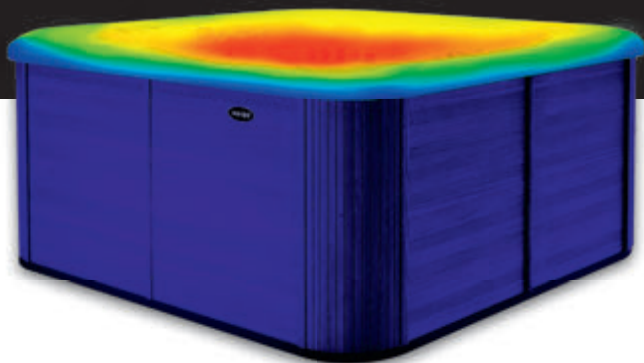
high-quality fiberglass insulation of the acrylic tub

## 3-LAYER FLOOR INSULATION

Aluminium insulation  
(heat reflection)

Polymer foam  
(cold insulation)

floor with fiberglass  
reinforcement



Combination with our high-quality insulation solution ThermGUARD<sup>PRO</sup> and the HEATec<sup>PRO</sup> heat pump system gives you the best possible efficiency and minimizes the operating costs of your vivo outdoor whirlpool effectively.

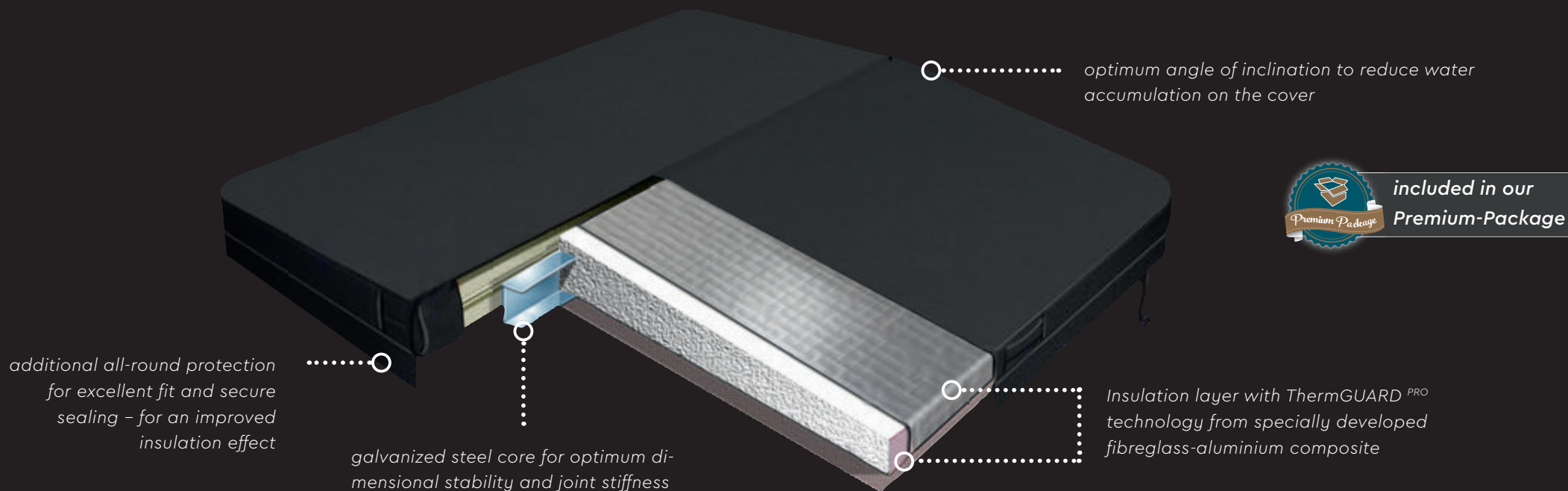


# Cover



**ThermGUARD<sup>PRO</sup>**

THE THERMGUARD<sup>PRO</sup> COVER IS THE MOST IMPORTANT INSULATION ELEMENT AND OFFERS PERFECT PROTECTION AGAINST EXTERNAL INFLUENCES.



You will enjoy this cover: The ThermGuard<sup>PRO</sup> technology was developed in close cooperation with experienced thermal insulation specialists. The special feature of ThermGUARD<sup>PRO</sup> is the optimal combination of selected components with leading insulation technologies.

## ADVANTAGES

- optimal insulation effect
- excellent material resistance
- field-proven components



# Electronics & Heating

DREAMTEAM: OUR SPA CONTROL<sup>PRO</sup> & HEAT TEC<sup>PRO</sup> TECHNOLOGY GUARANTEES AN EXCELLENT INTERACTION OF CONTROL AND HEATING. RELIABLE. INNOVATIVE. ENERGY-SAVING.



## SPAControl<sup>PRO</sup>

*The heart of outdoor whirlpools is the most modern and advanced electronic control system SPA Control<sup>PRO</sup>. In cooperation with the market leader Balboa from the USA, vivo spa® has created the highest quality components especially for the models of the WELUXIA – series. The joint development takes reliability and performance to a new level.*

*Enjoy an economical outdoor whirlpool! A newly developed software with artificial intelligence controls the temperature of your outdoor whirlpool, minimizes energy consumption and increases the durability of the technical components in one go.*

## HEAT Tec<sup>PRO</sup>

*Integrated in all models of the WELUXIA series: The intelligent HEAT Tec<sup>PRO</sup> heating system with high-quality heating rods made of titanium is an integral part of our SPA Control<sup>PRO</sup> system. It reliably and intelligently controls the heating cycles of your vivo spa®.*

## ADVANTAGES

- ▶ integrated M8 Green technology ensures maximum energy savings
- ▶ patented software system for intelligent heating
- ▶ improved corrosion resistance
- ▶ long-term durability and reliability
- ▶ titanium resists structural fatigue



*included in our  
Premium-Package*



# Technology

RELIABLE BRAND COMPONENTS PROVIDE A LONG-LASTING AND MONEY-SAVING SPA ENJOYMENT.

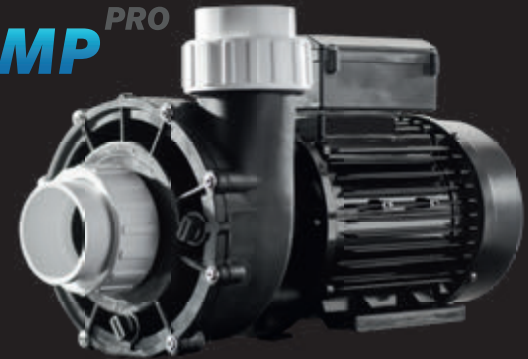


**Ozone** PRO



Small device, huge effect: the Ozone PRO generator provides fresh, clean and germ-free water

**MP** PRO



Our power package: the MP PRO massage pump provides the unique vivo spa® hydromassage with high pressure

**AirBlow** PRO

Air comes into play: our high-quality and durable AirBlow PRO system ensures a bubbling experience



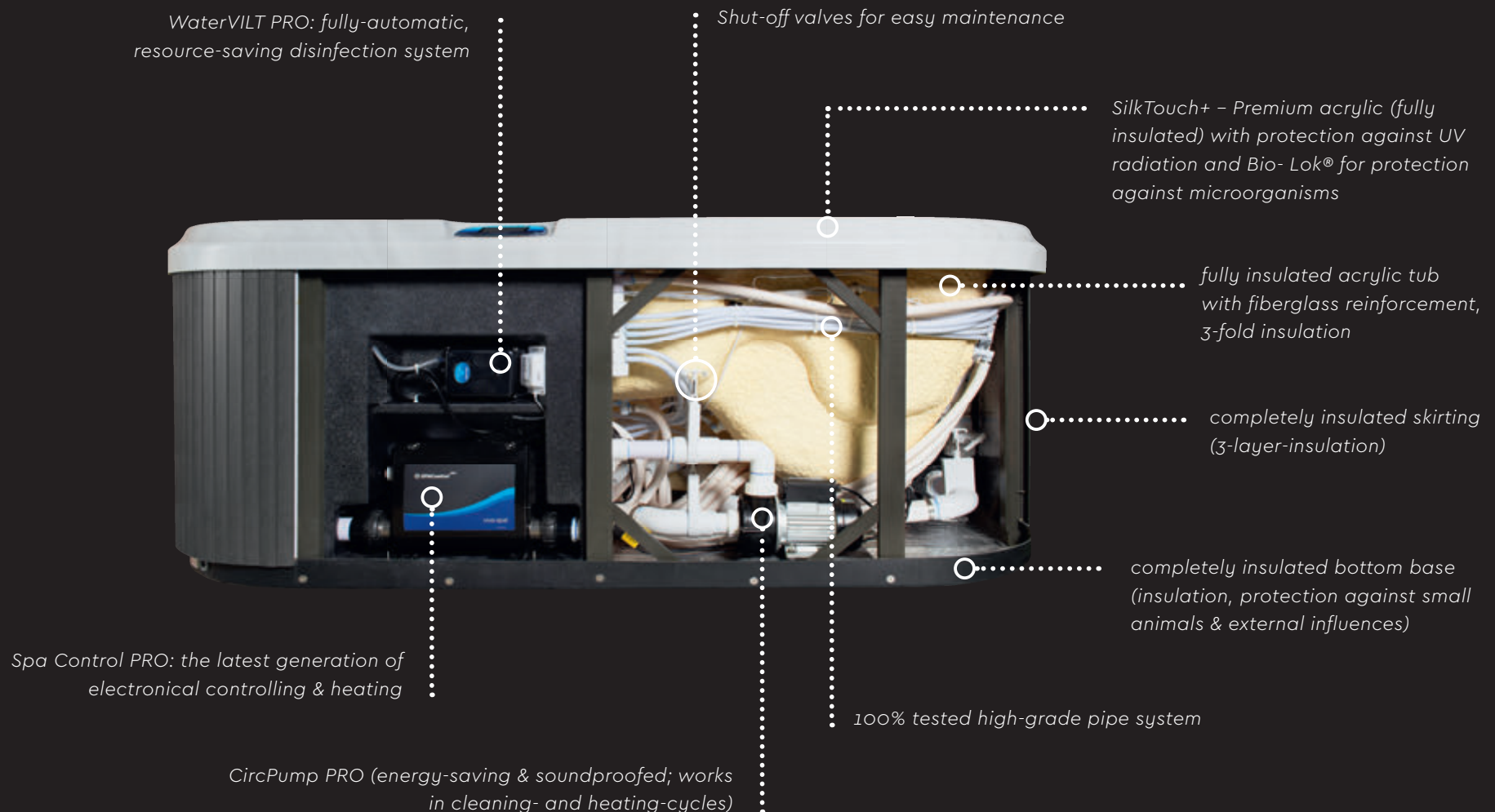
**CircPump** PRO

Gets the water going: the high grade circulation pump provides energy-saving circulations



# Structure

ROOM SAVING, CONSEQUENTLY MATCHED, EASY TO MAINTAIN: THE INTERIOR OF A VIVO SPA® WHIRLPOOL.





# Construction

SOLID CONSTRUCTION, OPTIMALLY INTEGRATED, WELL PROVEN IN PRACTICE



## DuraSTAND<sup>PRO</sup>

- ▶ self-supporting premium structure made of stainless steel
- ▶ enormously durable and reliable properties
- ▶ ensures effective weight distribution of the entire acrylic tub
- ▶ Triple action of DuraStand PRO and the exterior cladding and underbody construction
- ▶ for optimal frame strength & vibration absorption

- ▶ ABS underbody tray with exclusive fiberglass reinforcement (depending on model)
- ▶ robust base tray for effective stabilization &
- ▶ Protection against external influences
- ▶ extremely resilient and resistant









WELUXIA by vivo spa®

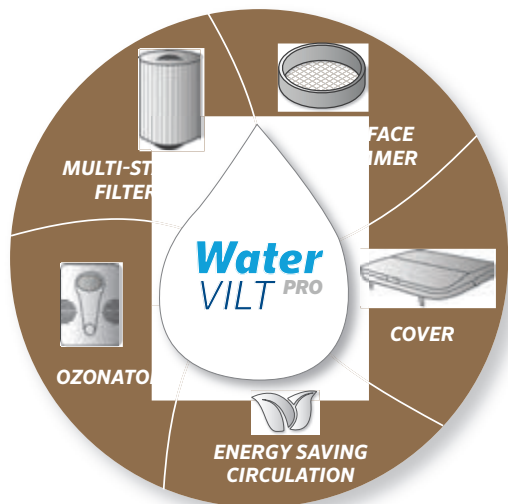
*Wellness and luxury in  
every season.*

# *Water Treatment*

ENJOY NATURAL WATER TREATMENT AND CRYSTAL CLEAR WATER WITH WATERVILT<sup>PRO</sup>.







## **WaterVILT** <sup>PRO</sup>

Keeps your vivo spa® guaranteed bacteria-free: the four-stage filter and water management system WaterVILT <sup>PRO</sup> is specialized to optimize your water effectively and gently. You can abandon the addition of chlorine. Elaborate switching and cleaning cycles simply take care of most of the water maintenance by themselves! The ThermGUARD <sup>PRO</sup> thermal cover, as a closing element, protects the water from external stresses.



included in our  
**Premium-Package**

## **Ozone** <sup>PRO</sup>

Our Ozone <sup>PRO</sup> generator is a real workhorse: it cleans the water in your vivo spa® in a power-saving and continuous way. And it does that very effectively: the addition of chlorine is not necessary at all. Ozone <sup>PRO</sup> achieves the same results with very little addition of ozone an extremely high efficiency. Thus, with low emissions, a healthwise harmless, environmentally friendly use is guaranteed.

## **HYGIENE+**

The HYGIENE+ program is an integral part of our water management and essential to keep your water clear and germ-free. Through the HYGIENE+ principle, we have created a particularly effective system that produces a very high degree of water clarity and purity: up to 99.9% of suspended solids, bacteria and germs are effectively eliminated!

### **BENEFITS** of **WaterVILT** <sup>PRO</sup>

- simple and uncomplicated water treatment
- optimal water quality in a natural way without the addition of chlorine
- excellent interaction: effective & energy-saving technologies
- automated, self-cleaning filter system

# Color Light Therapy

SENSUAL HARMONY FOR A SPECIAL ATMOSPHERE OF WELL-BEING: ENJOY A SPECIAL PLAY OF COLORS IN YOUR VIVO SPA® WITH OUR LUMINATE COLOR SYSTEM!

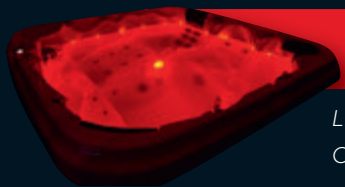


included in our  
Premium-Package

*Few things are as fascinating as the interaction of light and water. Pleasant colours give your vivo spa® outdoor whirlpool a special atmosphere and create a cosy feel-good environment. Simply choose from various light modes: Whether as single color or infinitely changing colours: the vivo spa® colour light therapy creates the right atmosphere and your whirlpool is guaranteed to shine!*







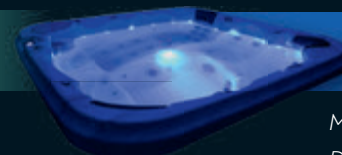
### CARMINE RED

*Lively, dynamic, attractive.  
Cosy soft warmth.*



### EMERALD GREEN

*Vital, calming, balancing.  
Pleasantly gentle freshness.*



### ULTRAMARINE BLUE

*Mental, calming, focusing.  
Deep concentric clarity.*



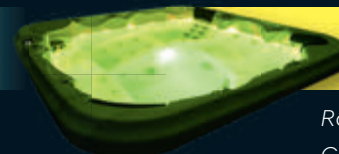
### PURPURVIOLET

*Unifying, balancing, inspiring.  
Serene meditative attention.*



### TURQUOISE BLUE

*Relaxing, liberating, encouraging.  
Peacefully relaxed regeneration.*



### SUN YELLOW

*Radiant, warming, invigorating.  
Cheerful living joy.*



**Luminate** COLOR







# Aromatherapy

TAKE A DEEP BREATH AND ENJOY. PLEASANT SCENTS SUPPORT YOUR RELAXATION AND THE ARRIVAL TO HERE AND NOW.

*The astonishing effects of fragrant aromas were already treasured thousands of years ago in ancient times and in the distant Orient. In modern days the addition of pleasant scents in spas enjoys great popularity. For a good reason: Scents arouse the inner feeling to take a deep breath and relax. They open up the space for sublime well-being.*





## Sensual moments to take a

Place the fragrance pearl bag in the aromatherapy container to activate the blower and lean back. Thanks to the blower, the fragrance will effectively emit the fragrance throughout the entire container and repeat the application as required by the user.

### popular scents

LAVENDER



balancing, soothing, stress-relieving

EUCALYPTUS



refreshing, invigorating, strengthening

CLARY SAGE



calming, stress-relieving, strengthening

CHAMOMILLE



calming, stress-relieving, strengthening

BERGAMOT\*



relaxing, mood brightening, invigorating

SANDALWOOD\*



harmonizing, strengthening, refreshing

\* Addition of these fragrances takes place directly into the water. These fragrances can be added to the aroma container – available on models with AirBlow PRO.

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*Timelessly elegant.  
Stylish appearance.  
Perfect luxury.*

# *Premium-Package*

MORE TIME TO RELAX – LEAN BACK AND ENJOY THE VAST VIVO SPA® PREMIUM PACKAGE TO THE FULLEST.





# SPAControl<sup>PRO</sup>



**Luminate** COLOR

*very easy to handle*



*pleasantly illuminates*

*simple maintenance*



*ecological & economical*



*highly insulated*



*extensively cleaned*



*comfortable delivery*

*free accessoires*



**DuraSTEP**<sup>PRO</sup>



**ThermGUARD**<sup>PRO</sup>

# Exterior Colors





# Interior Colors



White Marble (standard color)



White Fawn



White Satin



Midnight Opal



Ocean Wave



Nickel



Mayan Copper



**SilkTouch<sup>+</sup>** Silky soft to the touch and also a visual delight: our SilkTouch+ acrylic with BioLok®. Experience a pleasant, heat-storing acrylic. It is also easy to clean and naturally resistant to microorganisms. Standard on all vivo spa® models.

**BioLok®**  
durable, UV-resistant, without chemicals, pesticides or similar additives.





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# Model Overview



**2 persons**



**3 persons**



**5 persons**



**6 persons**



**8 persons**



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# WELUXIA 501

SMALL AND COMPACT - IDEAL FOR LIMITED SPACE.



3 persons



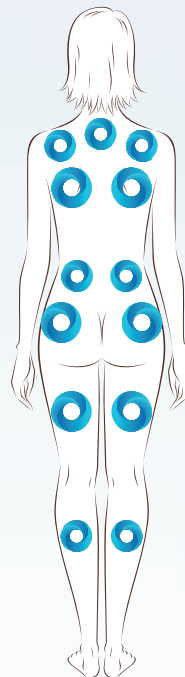
800l capacity

184 x 124 x 75 cm



**DrivePRO**

**jets: 30**



**2x SX Rotational**



**1x LX Direct**



**9x SX S-Rotate**



**18x SX Direct**





## TECHNOLOGY & SPECIALS

 **SPAControl** <sup>PRO</sup>

LCD-display

 **MP** <sup>PRO</sup>

1x massage pump

*The WELUXIA 501 – the perfect entry-level model for your small wellness corner. A practical bottle bucket and storage areas for refreshing drinks round off the harmonious appearance in style.*



# WELUXIA 502 N

A COMPLETE WELLNESS EXPERIENCE.

TOP  
SELLER



5 persons

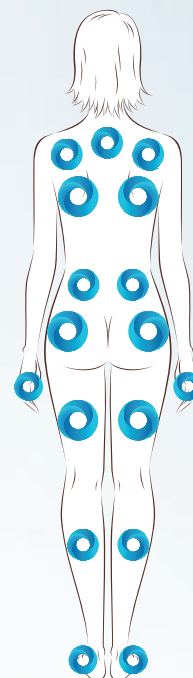


1200l capacity

200 x 200 x 82 cm

 **DrivePRO**

**jets: 48**



**10x Air**



**6x SX Spin**



**15x SX S-Rotate**



**15x SX Direct**



**6x MX Rotational**



**3D  
PRO**

**6x LX M-Intense**



**3D  
PRO**



## TECHNOLOGY & SPECIALS



touch-display



2x massage pump



including aroma therapy



illuminated waterfall



pillow

*Are you looking for a varied spa experience? The elegant WELUXIA 502 with five different massage stations offers an impressive full body therapy. The illuminated AmbiFALL+ waterfall sets the WELUXIA 502 aesthetically in scene.*



# WELUXIA 503 N

AN INCOMPARABLE WHIRLPOOL EXPERIENCE WITH TWO LOUNGERS.

TOP  
SELLER



5 persons

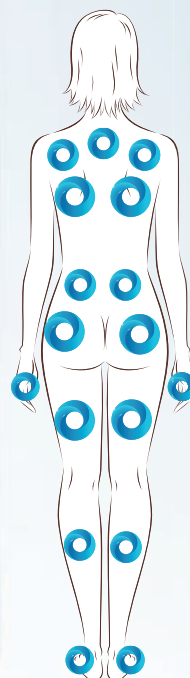


1600l capacity

220 x 220 x 92 cm

 DrivePRO

jets: 63



10x Air



13x SX Rotational

3D PRO



8x SX S-Rotate



22x SX Direct



8x MX Rotational

3D PRO



2x LX Rotational

3D PRO



2x LX Direct



8x LX M-Intense

3D PRO





# TECHNOLOGY & SPECIALS

**SPAControl** PRO

touch-display

**MP** PRO

2x massage pump

**AirBlow** PRO

including aroma therapy

**AmbiFALL**+

illuminated waterfall

**ComfortLINE**+

pillow

Enjoy complete relaxation. The efficient use of space and the extraordinary variety of massage possibilities make the WELUXIA 503 an impressive experience. The two different lying surfaces are perfectly suited for large and small to medium-sized persons. Three ergonomically different seats give the WELUXIA 503 a great feeling of space.



# WELUXIA 504 N

UNIQUE MASSAGE WITH LOTS OF SPACE AND COMFORT.

TOP  
SELLER



6 persons

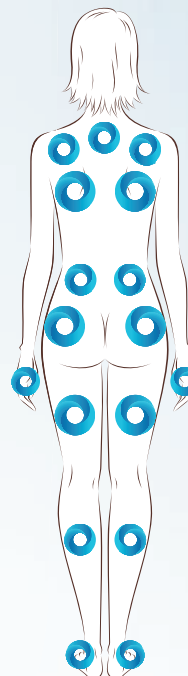


1600l capacity

220 x 220 x 92 cm



**DrivePRO jets: 67**



**12 x Air**



**20 x SX Rotational**

3D  
PRO



**8 x SX S-Rotate**



**19 x SX Direct**



**8 x MX Rotational**

3D  
PRO



**2 x LX Rotational**

3D  
PRO



**10 x LX M-Intense**

3D  
PRO





## TECHNOLOGY & SPECIALS



touch-display



2x massage pump



including aroma therapy



illuminated waterfall



pillow

*Designed for comfort lovers. Five varying seats and an ergonomic reclining surface ensure an incomparable feeling of well-being. The special design of the seating surfaces provides the best possible coordinated arrangement of different massage forms. The WELUXIA 504 – unique hydro-massage, with ample space and comfort for a rotating massage course.*



# WELUXIA 505 N

PERFECT DIVISION IN A COMPACT SPACE.



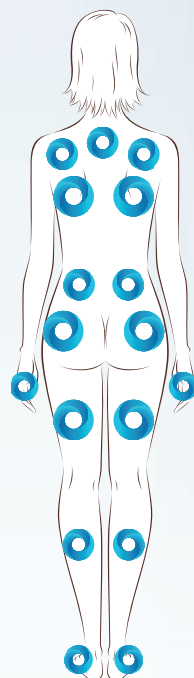
3 persons



1100l capacity

216 x 165 x 82 cm

 **DrivePRO jets: 28**



**8x Air**



**10x SX Spin**



**7x SX Direct**



**7x MX S Rotational**



**4x MX Rotational**



3D  
PRO

3D  
PRO



## TECHNOLOGY & SPECIALS



touch-display



1x massage pump



including aroma therapy



illuminated waterfall



pillow

*All the advantages of a large whirlpool focused on a small space. The WELUXIA 505 – a perfect mixture of experience, performance and elegant design. For a perfect, stylish hydromassage experience.*



# WELUXIA 506

MAXIMUM COMFORT - MINIMUM SPACE REQUIREMENT.



**3 persons**

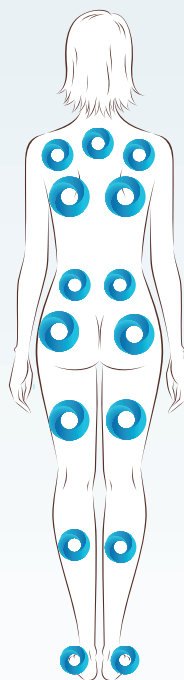


**1100l capacity**

**225 x 155 x 78 cm**



**DrivePRO jets: 36**



**6x Air**



**5x SX Spin**



**2x SX Direct**



**16x MX Rotational**



**8x LX Direct**



**5x LX M-Intense**





## TECHNOLOGY & SPECIALS



LCD-display



2x massage pump



including aroma therapy

*With its height of only 78cm the WELUXIA 506 is ideal for indoor and outdoor use. The small size enables the accessibility of narrow passages and set-up locations. All advantages of a large whirlpool – focused on a small space.*



# WELUXIA 512

SPACE AND PERFORMANCE WITHOUT COMPROMISES. FOR UP TO 8 PEOPLE.



8 persons

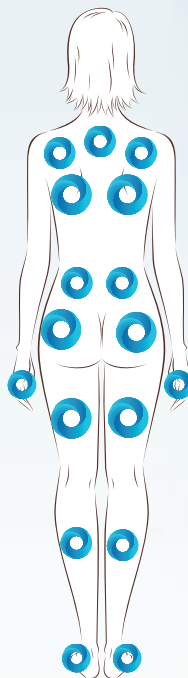


2900l capacity

305 x 224 x 92 cm



**DrivePRO jets: 66**



**12x Air**



**4x SX Rotational**



**23x SX S-Rotate**



**16x SX Direct**



**8x SX Spin**



**6x LX Rotational**



**4x LX Direct**



**5x LX M-Intense**





## TECHNOLOGY & SPECIALS



touch-display



2x massage pump



including aroma therapy



illuminated waterfall

Dimensions that impress. In the WELUXIA 512 you and your loved ones will find plenty of room for an exclusive whirl pleasure. A wide range of massage options, soothing aromatherapy and attractive water features turn this model into an all-rounder.

Color of the exterior cladding: Graphite Wood



# WELUXIA 513

THE ECONOMIC. FOR UP TO 5 PERSONS. TWO LOUNGERS.



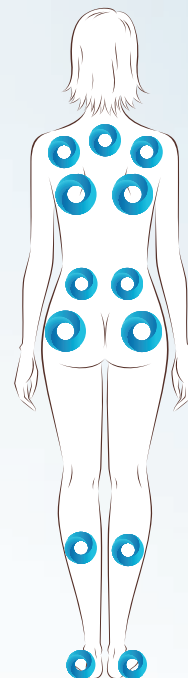
5 persons



1400l capacity

216 x 216 x 92 cm

 **DrivePRO jets: 28**



**18x** SX Direct



**4x** LX Direct



**5x** MX Rotational

**3D PRO**



**1x** LX M-Intense

**3D PRO**





## TECHNOLOGY & SPECIALS

 **SPAControl** <sup>PRO</sup>

LCD-display

 **MP** <sup>PRO</sup>

1x massage pump

*The perfect entry-level model for all who want two lounges and enough space. Enjoy compressed massages from head to toe in the WELUXIA 513. The effect of the color light therapy contributes to a special atmosphere of well-being.*



# WELUXIA 514

SIMPLE DESIGN FOR UP TO 6 PEOPLE. WITH ONE LYING SURFACE.



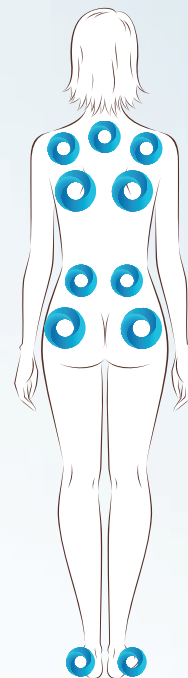
6 persons



1300l capacity

200 x 200 x 92 cm

**DrivePRO jets: 24**



**5x SX Spin**



**3x SX S-Rotate**



**12x SX Direct**



**1x MX Rotational**



**3x LX Direct**



**3D  
PRO**



## TECHNOLOGY & SPECIALS

 **SPAControl** <sup>PRO</sup>

LCD-display

 **MP** <sup>PRO</sup>

1x massage pump

*The WELUXIA 514 convinces with an optimal room layout. A comfortable lying surface lets you forget everyday life. For all those who value soothing warmth and massage.*



# WELUXIA 520

"THE ROUND ONE". A WELLNESS OASIS FOR UP TO 6 PEOPLE.



6 persons

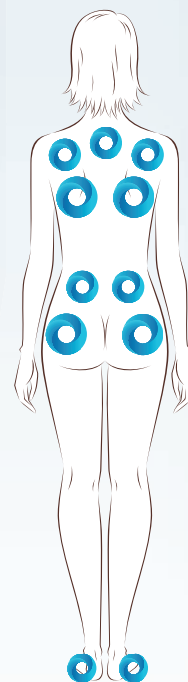


1650l capacity

222 x 222 x 96 cm

 **DrivePRO**

**jets: 34**



**10x Air**



**16x SX Direct**



**11x SX Rotational**

**3D PRO**



**2x LX Direct**



**5x SX S-Rotate**





## TECHNOLOGY & SPECIALS



LCD-display



2x massage pump



including aroma therapy

*In this sociable classic model you can completely feel comfortable: Shoulder and back areas are massaged extensively thanks to the ergonomic arrangement. The round shape blends harmoniously into many settings.*



# WELUXIA 521

A PLACE OF PEACE AND RECREATION. MUCH SPACE FOR 2 PERSONS.



2 persons

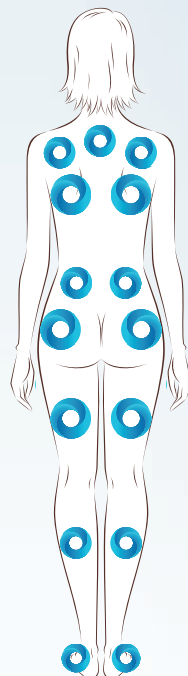


1200l capacity

211 x 170 x 90 cm



**DrivePRO jets: 26**



**10x Air**



**12x SX Direct**



**7x SX Rotational**

**3D PRO**



**2x LX Direct**



**5x SX S-Rotate**





## TECHNOLOGY & SPECIALS



LCD-display



1x massage pump



including aroma therapy

*In the WELUXIA 521 you can lean back and relax: Ergonomically arranged DrivePro jets provide a masterly full body massage. The opposite couches promise convivial moments for two.*





vivo spa®







vivo spa®

## TECHNICAL DATA

	WELUXIA 501	WELUXIA 502 N	WELUXIA 503 N
dimensions in cm	184 × 124 × 75	200 × 200 × 82	220 × 220 × 92
seats / lounges	2 / 1	4 / 1	3 / 2
empty weight in kg	180	290	385
water volume in l	800	1200	1600
acrylic shell	SilkTouch+ BioLok®	SilkTouch+ BioLok®	SilkTouch+ BioLok®
construction	premium structure DuraSTAND PRO	premium structure DuraSTAND PRO	premium structure DuraSTAND PRO
	HYDROTHERAPIE		
massage pump	MP PRO 1 × 3 PS (2,2 kW)	MP PRO 2 × 3 PS (4,4 kW)	MP PRO 2 × 3 PS (4,4 kW)
DrivePro jets	30	48	63
DrivePro Air jets	-	10	10
	TECHNOLOGIES		
electronic control	SPA Control PRO M8 Green Spa	SPA Control PRO M8 Green Spa	SPA Control PRO M8 Green Spa
color display with WIFI	vivo spa® LCD	vivo spa® Touch	vivo spa® Touch
heater	HEAT Tec PRO 1 × 3 kW	HEAT Tec PRO 1 × 3 kW	HEAT Tec PRO 1 × 3 kW
circulation pump	CircPump PRO 1 × 0,35 PS (0,25 kW)	CircPump PRO 1 × 0,35 PS (0,25 kW)	CircPump PRO 1 × 0,35 PS (0,25 kW)
disinfection	Ozone PRO	Ozone PRO	Ozone PRO
water management	WaterVILT PRO with filter L (1x)	WaterVILT PRO with filter L (1x)	WaterVILT PRO with filter L (1x)
insulation	IsoTec PRO	IsoTec PRO	IsoTec PRO
skirting	WoodenPVC with 3-fold-insulation	WoodenPVC with 3-fold-insulation	WoodenPVC with 3-fold-insulation
bottom base	ABS with 3-fold-insulation	Fiberglas with 3-fold-insulation	Fiberglas with 3-fold-insulation
	EXTRAS		
waterfall	-	AmbiFALL+ illuminated	AmbiFALL+ illuminated
color light therapy	LuminateColor	LuminateColor	LuminateColor
aromatherapy	-	AquaSCENT PRO	AquaSCENT PRO
stairs	DuraSTEP PRO	DuraSTEP PRO	DuraSTEP PRO
cover	ThermoCover with ThermGUARD PRO	ThermoCover with ThermGUARD PRO	ThermoCover with ThermGUARD PRO
	ELECTRONIC REQUIREMENTS		
maximum consumption in kW	5,45	8,35	8,35
power supply	380V 3×16 C-Ampere (recommended)	380V 3×16 C-Ampere (recommended)	380V 3×16 C-Ampere (recommended)





## TECHNICAL DATA

	WELUXIA 512	WELUXIA 513	WELUXIA 514
dimensions in cm	305 × 224 × 92	216 × 216 × 92	200 × 200 × 92
seats / lounges	7 / 1	3 / 2	5 / 1
empty weight in kg	480	306	300
water volume in l	2900	1400	1300
acrylic shell	SilkTouch+ BioLok®	SilkTouch+ BioLok®	SilkTouch+ BioLok®
construction	premium structure DuraSTAND <sup>PRO</sup>	premium structure DuraSTAND <sup>PRO</sup>	premium structure DuraSTAND <sup>PRO</sup>
HYDROTHERAPIE			
massage pump	MP <sup>PRO</sup> 2 × 3 PS (4,4 kW)	MP <sup>PRO</sup> 1 × 3 PS (2,2 kW)	MP <sup>PRO</sup> 1 × 3 PS (2,2 kW)
DrivePro jets	66	28	24
DrivePro Air jets	12	-	-
TECHNOLOGIES			
electronic control	SPA Control <sup>PRO</sup> M8 Green Spa	SPA Control <sup>PRO</sup> M8 Green Spa	SPA Control <sup>PRO</sup> M8 Green Spa
color display with WIFI	vivo spa® Touch	vivo spa® LCD	vivo spa® LCD
heater	HEAT Tec <sup>PRO</sup> 1 × 3 kW	HEAT Tec <sup>PRO</sup> 1 × 3 kW	HEAT Tec <sup>PRO</sup> 1 × 3 kW
circulation pump	CircPump <sup>PRO</sup> 1 × 0,35 PS (0,25 kW)	CircPump <sup>PRO</sup> 1 × 0,35 PS (0,25 kW)	CircPump <sup>PRO</sup> 1 × 0,35 PS (0,25 kW)
disinfection	Ozone <sup>PRO</sup>	Ozone <sup>PRO</sup>	Ozone <sup>PRO</sup>
water management	WaterVILT <sup>PRO</sup> with filter L (1x)	WaterVILT <sup>PRO</sup> with filter M (2x)	WaterVILT <sup>PRO</sup> with filter M (1x)
insulation	IsoTec <sup>PRO</sup>	IsoTec <sup>PRO</sup>	IsoTec <sup>PRO</sup>
skirting	wooden PVC with 3-fold-insulation	wooden PVC with 3-fold-insulation	wooden PVC with 3-fold-insulation
bottom base	fiberglas with 3-fold-insulation	ABS with 3-fold-insulation	ABS with 3-fold-insulation
EXTRAS			
waterfall	AmbiFALL+ illuminated	-	-
color light therapy	LuminateColor	LuminateColor	LuminateColor
aromatherapy	AquaSCENT <sup>PRO</sup>	-	-
stairs	DuraSTEP <sup>PRO</sup>	DuraSTEP <sup>PRO</sup>	DuraSTEP <sup>PRO</sup>
cover	ThermoCover with ThermGUARD <sup>PRO</sup>	ThermoCover with ThermGUARD <sup>PRO</sup>	ThermoCover with ThermGUARD <sup>PRO</sup>
ELECTRONIC REQUIREMENTS			
maximum consumption in kW	8,35	5,45	5,45
power supply	380V 3×16 C-Ampere (recommended)	380V 3×16 C-Ampere (recommended)	380V 3×16 C-Ampere (recommended)









vivo spa<sup>®</sup>

[www.vivo-spa.com](http://www.vivo-spa.com)